EPA AIR POLLUTION CONTROL COST MANUAL

Sixth Edition

EPA/452/B-02-001

January 2002

United States Environmental Protection Agency Office of Air Quality Planning and Standards Research Triangle Park, North Carolina 27711 This sixth edition of the EPA Air Pollution Control Cost Manual was prepared by the Air Quality Strategies and Standards Division of the Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, Research Triangle Park, NC 27711. Mention of trade names or commercial products is not intended to constitute endorsement or recommendation for use. Copies of this report are available through the OAQPS Clean Air Technology Center (MD-15), U.S. Environmental Protection Agency, Research Triangle Park NC 27711, or from the National Technical Information Service, 5285 Port Royal Road, Springfield VA 22161, (phone: 1-800-553-6847.)

Questions and comments should be addressed to the principal editor, Daniel C. Mussatti, OAQPS, phone 919-541-0032.

TABLE OF CONTENTS

EPA Air Pollution Control Cost Manual (Sixth Edition)

Section/Chapter	Title
Section 1	Introduction
Chapter 1	Background
Chapter 2	Cost Estimation: Concepts and Methodology
Section 2	Generic Equipment and Devices
	Hoods, Ductwork, and Stacks
Chapter 1	Fans, Pumps, and Motors ²
Chapter 2	Permanent Total Enclosures ²
Chapter 3 Chapter 4	Monitors ¹
Section 3	VOC Controls
Section 3.1	VOC Recapture Controls
Chapter 1	Carbon Adsorbers
Chapter 2	Refrigerated Condensers
Section 3.2	VOC Destruction Controls
Chapter 1	Flares
Chapter 2	Incinerators
Chapter 2	memerators
Section 4	NO _v Controls
Section 4.1	NO _x Combustion Controls
Chapter 1	Fuel Switching ²
Chapter 2	Low NOx Burners and other Combustion Controls ²
Chapter 3	Steam/Water Injection ²
Chapter 4	Natural Gas Reburn ²
Section 4.2	NO _x Post-Combustion
Chapter 1	Selective Non-Catalytic Reduction 1
Chapter 2	Selective Catalytic Reduction 1
Chapter 3	Non-Selective Catalytic Reduction ²
Section 5	SO, and Acid Gas Controls
Section 5.1	Pre-Combustion Controls
Chapter 1	Fuel Substitution ²
Section 5.2	Post-Combustion Controls
Chapter 1	Wet Scrubbers for Acid Gas
Chapter 2	Wet and Dry Scrubbers for SO ₂ ²
Section 6	Particulate Matter Controls
Chapter 1	Baghouses and Filters
Chapter 2	Wet Scrubbers for PM ²
Chapter 3	Electrostatic Precipitators
Chapter 4	Inertial Impactors ²
Section 7	Mercury Controls 1
¹ New Chapter ² Planned Chapter	

² Planned Chapter

TECHNICAL REPORT DATA (Please read Instructions on reverse before completing)				
1. REPORT NO. 452/B-02-001	2.	3. RECIPIENT'S ACCESSION NO.		
4. TITLE AND SUBTITLE		5. REPORT DATE January, 2002		
The EPA Air Polluti	on Control Cost Manual	6. PERFORMING ORGANIZATION CODE		
7. AUTHOR(S) Daniel Charles Mussa	tti	8. PERFORMING ORGANIZATION REPORT NO.		
9. PERFORMING ORGANIZATION N U.S. Environmental P Office of Air Quality		10. PROGRAM ELEMENT NO.		
Air Quality Standards	and Strategies Division and Economics Group	11. CONTRACT/GRANT NO.		
12. SPONSORING AGENCY NAME A	AND ADDRESS	13. TYPE OF REPORT AND PERIOD COVERED Final		
	Planning and Standards			
Office of Air and Radiation U.S. Environmental Protection Agency Research Triangle Park, NC 27711		14. SPONSORING AGENCY CODE EPA/200/04		

15. SUPPLEMENTARY NOTES

Updates and revises EPA 453/b-96-001, OAQPS Control Cost Manual, fifth edition (in English only)

16. ABSTRACT

In Spanish, this document provides a detailed methodology for the proper sizing and costing of numerous air pollution control devices for planning and permitting purposes. Includes costing for volatile organic compounds (VOCs); particulate matter (PM); oxides of nitrogen (NOx); SO2, SO3, and other acid gasses; and hazardous air pollutants (HAPs).

17. KEY WORDS AND DOCUMENT ANALYSIS				
a. DESCRIPTORS	b. IDENTIFIERS/OPEN ENDED TERMS	c. COSATI Field/Group		
Economics Cost Engineering cost Sizing Estimation Design	Air Pollution control Incinerators Absorbers Adsorbers Filters Condensers Electrostatic Precipitators Scrubbers			
18. DISTRIBUTION STATEMENT	19. SECURITY CLASS (Report) Unclassified	21. NO. OF PAGES 1,400		
Release Unlimited	20. SECURITY CLASS (Page) Unclassified	22. PRICE		